AMENDMENT AND REQUEST FOR CONTINUED EXAMINATION

Serial Number: 10/656,464 Filing Date: September 5, 2003

Title: High Strength Fiber/Fabric/Film Based Animal Toy

Amendments to the Claims

This listing of claims will replace all prior versions and listings of claims in the subject

application.

Listing of Claims:

What is claimed is:

Claim 1. (Currently Amended) An animal toy comprising

a body portion, said body comprising a compressible material and

a first non-woven fabric material disposed partially over said compressible material, said first

fabric material comprising multiple layers of high performance fibers having a tensile strength

greater than or equal to 50,000 psi and/or a modulus greater than or equal to 500,000 psi,

wherein said high performance fibers comprise non-continuous staple fibers which have a

monoaxial orientation of greater than about 50% which are blended or interwoven with non-high

performance fiber material while still reducing tearing and puncture when chewed by an animal,

wherein said fabric layers have an axis of orientation providing higher strength in one direction

versus another direction and wherein an axis of orientation of one layer is not aligned with an

axis of orientation of an adjacent layer; and

a second non-woven fabric material partially disposed over said compressible material

and a portion of said first non-woven fabric material, said second non-woven fabric material

comprising fibers having a tensile strength less than 50,000 psi and/or a modulus less than

500,000 psi.

Claim 2. (Previously Presented) The animal toy according to claim 1 wherein the

tensile strength of said fibers of said first non-woven fabric material is greater than or equal to

100,000 psi.

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Claim 3. (Previously Presented) The animal toy according to claim 1, wherein said tensile strength of said fibers of said first non-woven fabric material is greater than or equal to 200,000 psi.

Claim 4. (Previously Presented) The animal toy according to claim 1, wherein said modulus of said fibers of said first non-woven fabric material is at least 1 Mpsi.

Claim 5. (Previously Presented) The animal toy according to claim 1, wherein said modulus of said fibers of said first non-woven fabric material is between about 1 Mpsi and 30 Mpsi.

Claim 6-8. (Cancelled)

Claim 9. (Previously Presented) The animal toy according to claim 1 wherein said first and second axis of orientation intersect one another to form an angle of between 1-179 degrees.

Claim 10. (Previously Presented) The animal toy according to claim 1, wherein said first non-woven fabric material comprises aramid fiber.

Claim 11. (Previously Presented) The animal toy according to claim 1, wherein said first non-woven fabric material comprises polyethylene fiber.

Claim 12. (Original) The animal toy according to claim 1, wherein said compressible material comprises a foam material.

Claim 13. (Original) The animal toy according to claim 1, wherein said compressible material comprises at least one of natural and synthetic batting or fill.

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Claim 14. (Original) The animal toy of claim 13 wherein said batting or fill is selected

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from the group consisting of polyester, nylon, cotton, wool, or mixtures thereof.

Claim 15-18. (Cancelled)

Claim 19. (Previously Presented) The animal toy of claim 1 wherein said body

portion further comprises a third non-woven fabric material comprising fibers having a tensile

strength greater than or equal to 50,000 psi and/or a modulus greater than or equal to 500,000 psi

disposed partially over said first fabric material.

Claim 20. (Previously Presented) The animal toy of claim 19 wherein said first non-

woven fabric material has a first axis of orientation and said third non-woven fabric material has

a third axis of orientation at an angle of between 1-179 degrees from said first axis of orientation.

Claim 21. (Previously Presented) The animal toy of claim 1 wherein said first non-

woven fabric material is selectively positioned on the animal toy at those locations that are more

prone to the chewing or biting action of the animal.

Claim 22. (Previously Presented) The animal toy of claim 1 wherein said

compressible material is isolated to certain regions of the animal toy.

Claims 23 -27. (Cancelled)